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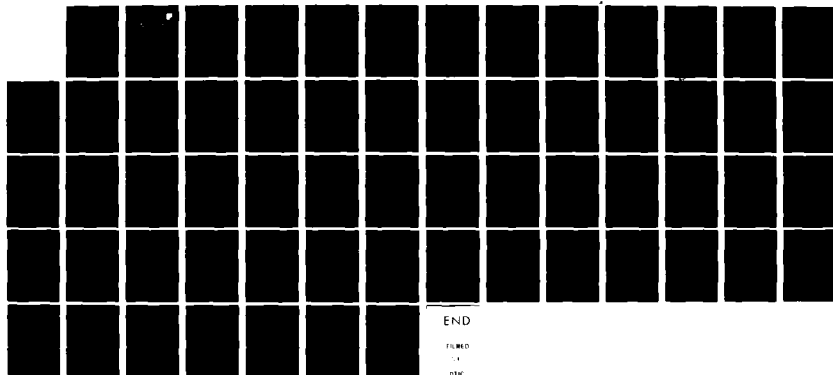
CRT IMAGE DISTORTION DETERMINATION EXPERIMENT (U) ROME  
AIR DEVELOPMENT CENTER GRIFFISS AFB NY J A SIEFFERT  
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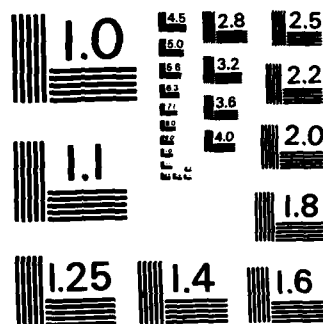
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**RADC-TR-82-239**  
**In-House Report**  
**September 1982**



# ***CRT IMAGE DISTORTION DETERMINATION EXPERIMENT***

**James A. Sleffert**

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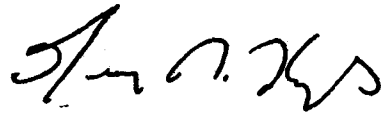
**ROME AIR DEVELOPMENT CENTER**  
**Air Force Systems Command**  
**Griffiss Air Force Base, NY 13441**

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grid were processed through a least squares solution. The mathematical formulation of the various error types can be used to determine the respective errors completely, but not in a single simultaneous solution. Independent determinations of electronic distortion and camera position must be used and coordinate mensuration errors should be monitored and minimized.

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## PREFACE

This paper presents the results of an examination of a method of arriving at values describing geometric distortions in a displayed CRT image. A rigorous procedure was tested which combines the traditional photogrammetric distortion and orientation solutions with electronic distortions particular to CRT viewing and display systems.



## INTRODUCTION

An analytical photogrammetric approach was used to determine the geometric distortions of cursor coordinates on an image viewing and measuring system which included a television camera, the associated electronics and a cathode ray tube display. Computer programs were developed to provide the determination of common lens distortion parameters, the camera orientation and additional distortions due to the electronic components, all in several combinations. Measurements made with the use of a calibrated grid were processed through a least squares solution.

The similarities between a frame photogrammetric camera and a TV camera allow the application of photogrammetric principles to the TV image. Both systems use an optical lens to focus the image of a real object onto an imaging medium which is used to determine the spatial characteristics of the object. Electron lenses and magnetic lenses, as they are commonly employed by television systems, exhibit many of the distortion forms found in optical lens systems although they may have different causes. Successful analysis of television systems photogrammetrically for the determination of accuracy and distortion has taken place since 1968. The sources and patterns of distortions were derived for the various components of spacecraft television systems. These systems included return-beam vidicon cameras used for earth resources evaluation, weather monitoring, lunar mapping and martian observation.

The product of the investigation was to be a mathematical procedure for determining geometric distortion and an estimation of the significance of the input image point placement and

environmental variation from the measured variances without an attempt to separate any specific internal hardware influence sources.

The necessity of acquiring accurate and precise coordinate measurements of photographic images in photogrammetry has prompted extensive research into the investigation of the causes and correction of error in the image recording and mensuration process. The causes of positional error in a photographic system may be divided into two broad categories: defects arising from optical sources; and those caused by deformation of the imaging material. Any influence which causes, in effect, a bending of the theoretically straight line connecting an object to its ideal photographic position (collinearity) is an error for which a systematic correction would be beneficial.

## TECHNICAL DISCUSSION

### Error Sources and Mathematical Approximation

A typical precision television system camera contains a reseau which is etched onto the cathode target plate of the vidicon or orthicon camera tube which is measured accurately prior to assembly. During subsequent operation of the camera, light is focused onto the target plate through the camera lens. A scanning electron beam, focused by magnetic coils scans the optical image and the etched reseau grid simultaneously and delivers a video signal. The electrical hardware amplifies the video signal and converts it into a radio signal which can then be transmitted, or in the case of a closed circuit system, the video signal can be sent directly to a display. The video image can be measured through the use of an electronically generated cursor. Through this process the image is sent through two optical lenses, a number of electronic lenses and electronic components.

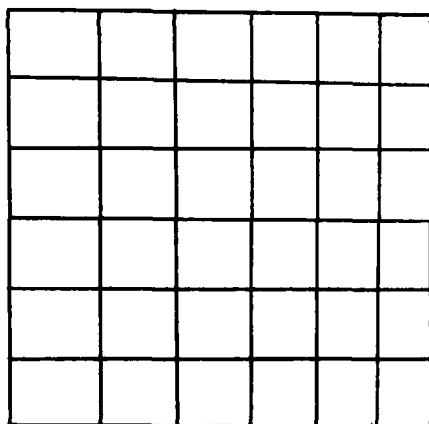
The majority of the distortions typical in closed circuit television systems are identical in form to those encountered by photogrammetrists in common metric camera systems. The optical lens, electronic lens and magnetic lens systems in a television system exhibit similar forms of radial and tangential distortion.

The optical lens contributes all types of radial and tangential distortions which are a result of imperfect design, fabrication and centering of lens elements.

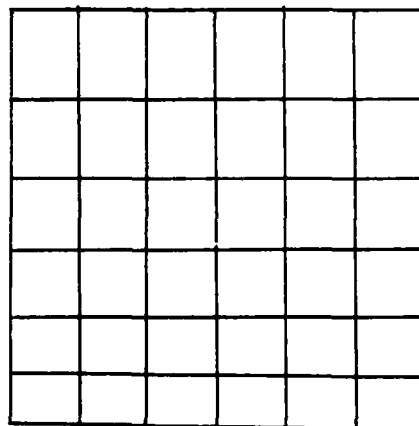
The magnetic and electron lenses together with typical CRT geometry, camera tube geometry and the electromagnetic

environment produce the same distortions due to non-uniform deflection fields, fringe field effects, screen curvature, external fields, lateral deflection at the camera tube and imperfect synchronization.

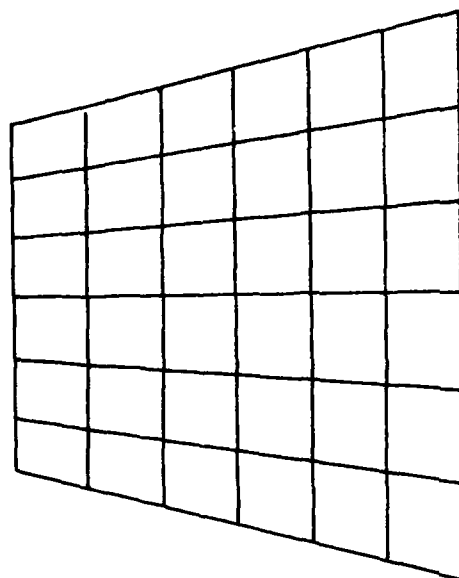
Two other forms of image warping are common in television systems. One is called trapezoidal and the other is stretch or compression distortion. The two are related and each can manifest themselves in the x and y directions. The four forms are actually scale changes in x and y coordinates as a function of x and y directions and y and x directions respectively as shown in the figures below.



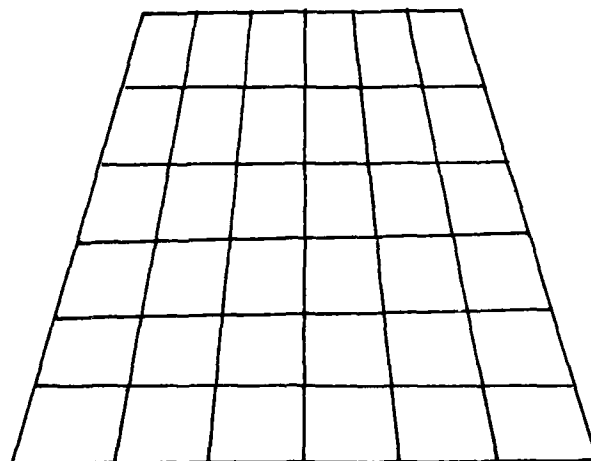
**X Compression Distortion -**  
The scale of X coordinates varies uniformly in the direction of the X axis.



**Y Compression Distortion -**  
The scale of Y coordinates varies uniformly in the direction of the Y axis.

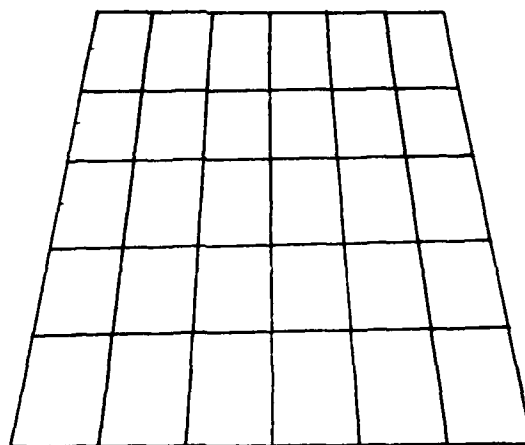


Y Trapezoidal Distortion -  
The scale of Y coordinates  
varies uniformly in the  
direction of the X axis.



X Trapezoidal Distortion -  
The scale of X coordinates  
varies uniformly in the  
direction of the Y axis.

It is obvious that specific combinations of these distortions will simulate a perspective view which might be corrected by an adjustment to two of the orientation angles of the camera. This kind of combination is shown below.



Composite distortion equations were formulated which serve to combine the radial distortions of the lens and electronics and treat them together in a least squares numerical solution. All the distortions are solved for simultaneously using polynomial formulae used in photogrammetry for optical distortions. Also included are the standard photogrammetric parameters defining the orientation of the camera. The equations were formulated in this way:

Symmetric Radial Distortion:

$$\begin{aligned}
 (\Delta \bar{X})_{sr} &= \bar{X} (1 \cdot r_1^2 + 1 \cdot r_2^4 + 1 \cdot r_3^6 + \dots) \\
 (\Delta \bar{Y})_{sr} &= \bar{Y} (1 \cdot r_1^2 + 1 \cdot r_2^4 + 1 \cdot r_3^6 + \dots)
 \end{aligned}$$

Symmetric Tangential Distortion:

$$\begin{aligned}
 (\Delta \bar{X})_{st} &= -\bar{Y} (q \cdot r_1^3 + q \cdot r_2^5 + q \cdot r_3^5 + \dots) \\
 (\Delta \bar{Y})_{st} &= \bar{X} (q \cdot r_1^3 + q \cdot r_2^5 + q \cdot r_3^5 + \dots)
 \end{aligned}$$

Asymmetric Radial and Tangential Distortion:

$$(\Delta \bar{x})_a = - \left( a_1 \cdot r^2 + a_2 \cdot r^4 + a_3 \cdot r^6 + \dots \right) \sin \theta$$

$$(\Delta \bar{y})_a = \left( a_1 \cdot r^2 + a_2 \cdot r^4 + a_3 \cdot r^6 + \dots \right) \cos \theta$$

Projective Equations:

$$\Delta \bar{x} = \frac{-f \cdot (m_{11}(X-X_0) + m_{12}(Y-Y_0) + m_{13}(Z-Z_0))}{(m_{31}(X-X_0) + m_{32}(Y-Y_0) + m_{33}(Z-Z_0))} + x_p - \bar{x}$$

$$\Delta \bar{y} = \frac{-f \cdot (m_{21}(X-X_0) + m_{22}(Y-Y_0) + m_{23}(Z-Z_0))}{(m_{31}(X-X_0) + m_{32}(Y-Y_0) + m_{33}(Z-Z_0))} + y_p - \bar{y}$$

Composite Electronic Distortions:

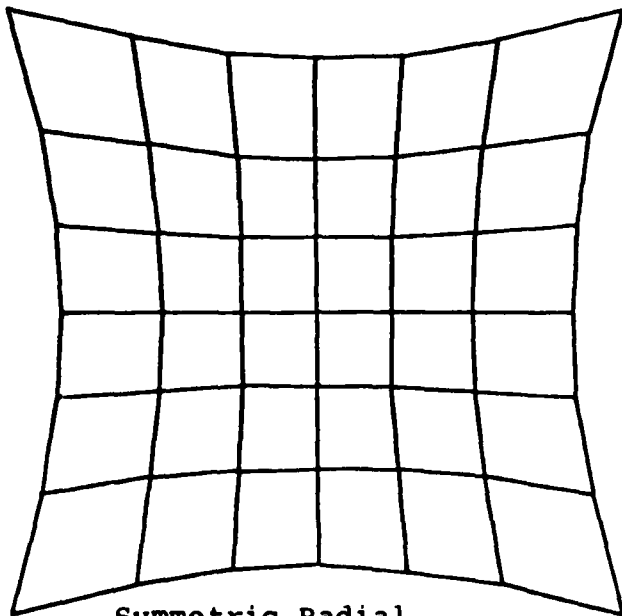
$$(\Delta \bar{x})_e = d \cdot \bar{x} \cdot \bar{y} + e \cdot \bar{x}^2 + h$$

$$(\Delta \bar{y})_e = k \cdot \bar{x} \cdot \bar{y} + n \cdot \bar{y}^2 + s$$

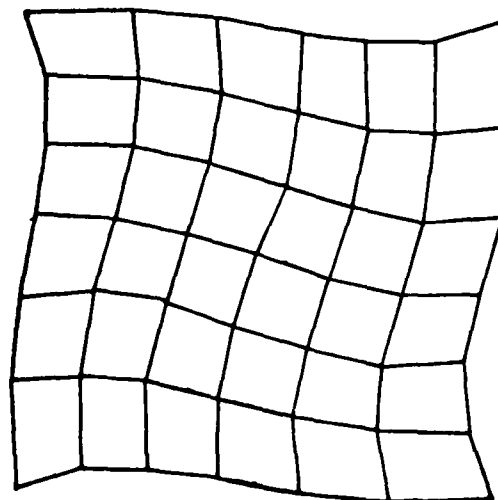
The expressions  $(\Delta\bar{x})_{sr}$   $(\Delta\bar{y})_{sr}$ ,  $(\Delta\bar{x})_{st}$   $(\Delta\bar{y})_{st}$ , and  $(\Delta\bar{x})_a$   $(\Delta\bar{y})_a$  are the corrections to the measured photocordinates for symmetric radial, symmetric tangential and asymmetrical tangential and radial distortions respectively in the x and y directions respectively.

The projective equations of photogrammetry are given where: the parameters  $m_{ij}$  represent the elements of the orientation matrix; X, Y and Z are the true object coordinates;  $X_o$ ,  $Y_o$ , and  $Z_o$  define the camera position in space;  $x_p$  and  $y_p$  define the principal point position; x and y are the photocordinates of the target points corrected for camera orientation and position with no distortions or deformations; and r is the distance between the principal point and an image point.

If these equations are each applied in a distortion of a square grid pattern, the resulting patterns may appear like these:

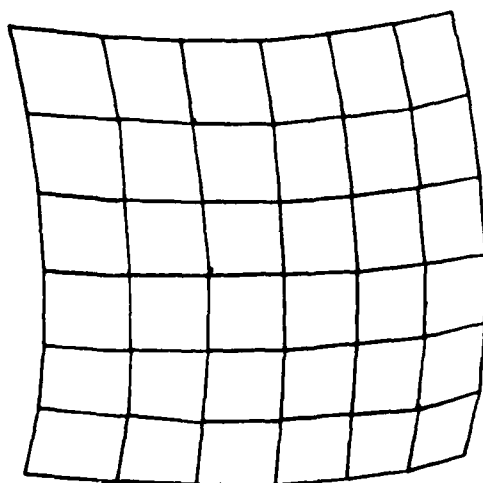


Symmetric Radial

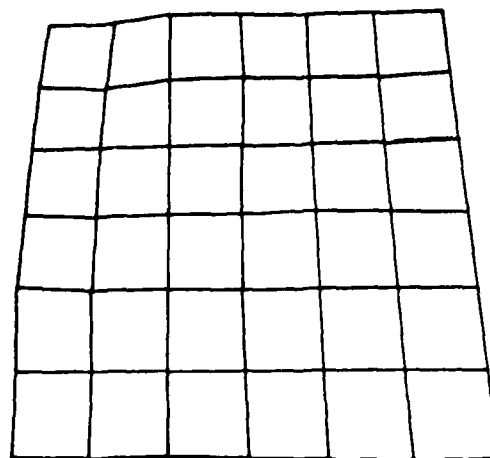


Symmetric Tangential



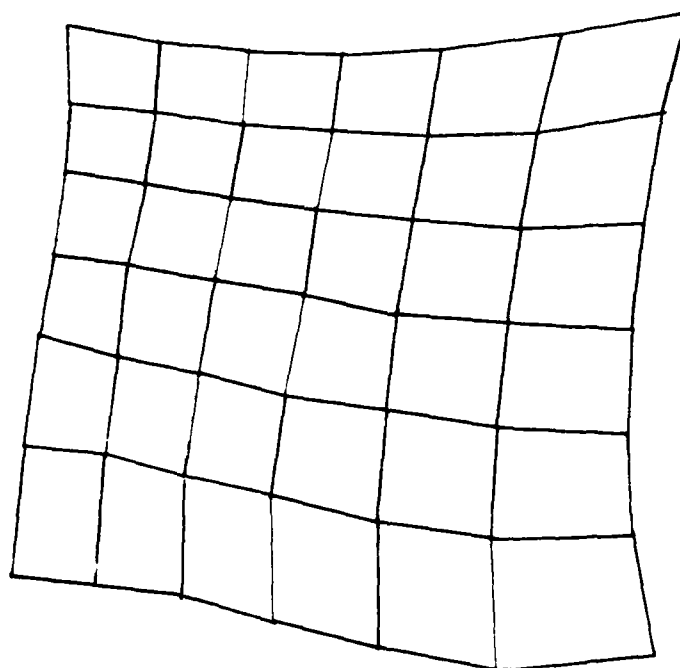


Asymmetric



Projective

If the equations are all applied to the distortion of one grid, a composite pattern will appear like this:



Combining all four pairs of equations yields two observation equations:

$$e_x = \bar{x} + (\Delta\bar{x})_{sr} + (\Delta\bar{x})_{st} + (\Delta\bar{x})_a + (\Delta\bar{x})_e - x = 0$$

$$e_y = y + (y)_{sr} + (y)_{st} + (y)_a + (y)_e - y = 0$$

Through a least squares determination, where each known and measured reseau point provides two observation equations, the parameters which define the radial and tangential distortions and orientation can be found. The equations rectify the image by removing distortions which occur between the imaging of the etched reseau and the measurement of the coordinates of the displayed CRT image.

## EXPERIMENTATION

### Overall Process

The purpose of the study undertaken here was to evaluate a method for identifying the systematic geometric distortions present in a closed circuit TV coordinate display. Final expected x and y coordinate accuracies will be defined to establish a relationship between normally obtainable coordinates and actual calibrated coordinates.

Target glass grids were measured by comparator to establish calibrated coordinate values for each target. An operator performed independent measurements using the calibrated grids displayed through the system.

Programs were written to solve simultaneous observation equations for four combinations of distortions to be compared: lens, projective and electronic; lens and projective; lens and electronic; and electronic only. A least squares approach iterates to a solution for which the sum of the residual distance squared between the calibrated and computed coordinates will be a minimum.

To test and evaluate the distortion formulae and programs for correctness, accuracy and feasibility, several fictitious data sets containing all the distortions in various combinations were computed and applied. The fictitious data was used to test for proper formulation and debugging and each set of actual data was applied to every solution method.

Analysis of variance routines were used to assess the significance of outside influences upon measurement such as

operators, target point placement within the image and measurement sets.

### Experimental Procedure

The chosen target shape was a circular dot. Three grids were constructed on a clear glass plate consisting of 49 points each in seven rows and seven columns. The grids had intervals of 5, 10 and 15mm respectively, giving complete dimensions of 30, 60 and 90mm. The dot sizes were directly proportional to the grid dimensions. The three grids differed only in scale. Their dimensions are summarized in the following table.

Calibrated Grid Characteristics

| Grid<br>Description | Grid<br>Interval, mm | Total<br>Dimensions, mm | Target<br>Size, mm |
|---------------------|----------------------|-------------------------|--------------------|
| small               | 5                    | 30 x 30                 | 0.25               |
| medium              | 10                   | 60 x 60                 | 0.5                |
| large               | 15                   | 90 x 90                 | 0.75               |

The grids were measured on a comparator with a least reading of 1 micron and final calibrated coordinates were assigned the average of three pointings.

The measurements on the system were made with four factors varying: 2 coordinate directions (x and y); 5 setups (5 different grids and camera setup combinations); 7 rows of targets and 7 columns of targets.

The operator measured each setup-grid combination once giving a total of 5 measurement sets, each consisting of 49 points, all with 9 pointings on each target. One pointing consisted of one x and one y measurement. A total of 245 points were measured by a total of 2195 pointings for 5 complete grid measurement sets.

In each measurement set of 49 points, the target points were measured in random order. The CRT screen illumination, displayed target size and room temperature were kept constant throughout the experiment.

#### Data Analysis

Four sets of 49 fictitious x and y coordinate pairs were generated to model the four distortion combinations of lens-projective-electronic, lens projective, lens-electronic and electronic. A 7 x 7 point grid with coordinates in increments of 10 mm was used for the computation of the changes in x and y from the lens and electronic distortions. These were added to the original coordinates and the resulting values were input as photocordinates in an analytical projective routine for which the orientation was given.

The formulae used to compute the coordinate changes are shown below. The final output ground coordinates were then used as true calibrated coordinates and the original nominal coordinates were treated as measured coordinates in the testing of the solution programs.

### Lens Distortions

$$\text{Symmetric Radial: } \Delta \bar{x} = \bar{x} \left( 1 \cdot r_1^2 + 1 \cdot r_2^4 \right)$$

$$\Delta \bar{y} = \bar{y} \left( 1 \cdot r_1^2 + 1 \cdot r_2^4 \right)$$

$$\text{Symmetric Tangential: } \Delta \bar{x} = -\bar{y} \left( q_1 \cdot r_1^3 + q_2 \cdot r_2^3 \right)$$

$$\Delta \bar{y} = \bar{x} \left( q_1 \cdot r_1^3 + q_2 \cdot r_2^3 \right)$$

$$\text{Asymmetric: } \Delta \bar{x} = - \left( a_1 \cdot r_1^2 + a_2 \cdot r_2^4 \right) \sin \theta$$

$$\Delta \bar{y} = \left( a_1 \cdot r_1^2 + a_2 \cdot r_2^4 \right) \cos \theta$$

### Projective Distortions

$$\Delta \bar{x} = X_o - (Z_j - Z_o) \cdot \frac{(m_{11} \cdot A + m_{12} \cdot B + m_{13} \cdot C)}{(m_{31} \cdot A + m_{32} \cdot B + m_{33} \cdot C)} - \bar{x}$$

$$\Delta \bar{y} = Y_o - (Z_j - Z_o) \cdot \frac{(m_{21} \cdot A + m_{22} \cdot B + m_{23} \cdot C)}{(m_{31} \cdot A + m_{32} \cdot B + m_{33} \cdot C)} - \bar{y}$$

Where  $A = X - X_o$ ,  $B = Y - Y_o$ ,  $C = Z - Z_o$  and  $m_{ij}$  = an element of the orientation matrix.

### Electronic Distortions

|                |  |  |
|----------------|--|--|
| X Trapezoidal: | $\Delta \bar{X} = d \cdot \bar{X} \cdot \bar{Y}$ | $\Delta \bar{Y} = 0$                             |
| Y Trapezoidal: | $\Delta \bar{X} = 0$                             | $\Delta \bar{Y} = k \cdot \bar{X} \cdot \bar{Y}$ |
| X Compression: | $\Delta \bar{X} = e \cdot \bar{X}^2 + h$         | $\Delta \bar{Y} = 0$                             |
| Y Compression: | $\Delta \bar{X} = 0$                             | $\Delta \bar{Y} = n \cdot \bar{Y}^2 + s$         |

The distortion equations above were combined to form two observation equations which define the relationship between the true image coordinates and the measured CRT coordinates:

$$E_x = \bar{X} + \bar{X}(l_1 \cdot r_1^2 + l_2 \cdot r_2^4) - \bar{Y}(q_1 \cdot r_1 + q_2 \cdot r_2^3) -$$

$$\sin \theta (a_1 \cdot r_1^2 + a_2 \cdot r_2^4) + f \cdot \frac{m_{11}(X-X_0) + m_{12}(Y-Y_0) + m_{13}(Z-Z_0)}{(m_{31}(X-X_0) + m_{32}(Y-Y_0) + m_{33}(Z-Z_0))}$$

$$+ d \cdot \bar{X} \cdot \bar{Y} + e \cdot \bar{X}^2 + h = 0$$

$$E_y = \bar{Y} + \bar{Y}(l_1 \cdot r_1^2 + l_2 \cdot r_2^4) - \bar{X}(q_1 \cdot r_1 + q_2 \cdot r_2^3) -$$

$$\cos \theta (a_1 \cdot r_1^2 + a_2 \cdot r_2^4) + f \cdot \frac{m_{21}(X-X_0) + m_{22}(Y-Y_0) + m_{23}(Z-Z_0)}{(m_{31}(X-X_0) + m_{32}(Y-Y_0) + m_{33}(Z-Z_0))}$$

$$+ k \cdot \bar{X} \cdot \bar{Y} + n \cdot \bar{Y}^2 + s = 0$$

The unknown parameters are:  $l_1, l_2, q_1, q_2, O, a_1, a_2, K, O, W, X_o, Y_o, Z_o, d, e, h, k, n$  and  $s$ . The observation equations were linearized in order to be applicable to a least squares solution to obtain corrections for successive approximations of the unknowns.

If the observation equations above are expanded by Taylor's series and all second and higher order terms are neglected, they are linearized. These partial derivatives of the observation equations with respect to the unknown parameters are shown on the following three pages.

If  $n$  calibrated points are known, a total of  $n$  pairs of equations can be used. A minimum of 10 points are required for a complete solution. A least squares solution has as its basis the condition that  $V^T W V$  is minimized where  $V$  contains the adjustment residuals and  $W$  is the weight matrix.

The least squares iterative solution computes successive corrections to the unknown parameter approximations by solving the following matrix equation for the correction vector:

$$\delta = - [B^T W B]^{-1} \times [B^T W E]$$

Where  $B$  is the partial derivative matrix computed from the latest approximations. New corrections are computed and applied to the approximations until the sum of the squares of the residuals stabilizes at a minimum value.



$$\frac{\partial E_x}{\partial l_1} = x \cdot r^2 \quad \frac{\partial E_x}{\partial l_2} = x \cdot r^4 \quad \frac{\partial E_x}{\partial q_1} = -y \cdot r \quad \frac{\partial E_x}{\partial q_2} = -y \cdot r^3$$

$$\frac{\partial E_x}{\partial \theta} = -\cos \theta (a_1^2 \cdot r^2 + a_2^4 \cdot r^4) \quad \frac{\partial E_x}{\partial \theta} = -\sin \theta \cdot r^2 \quad \frac{\partial E_x}{\partial \theta} = -\sin \theta \cdot r^4$$

$$\frac{\partial E_x}{\partial K} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial K} (X-X_0) + \frac{\partial m_{32}}{\partial K} (Y-Y_0) + \frac{\partial m_{33}}{\partial K} (Z-Z_0) \right] + \frac{f}{C} \left[ \frac{\partial m_{11}}{\partial K} (X-X_0) + \frac{\partial m_{12}}{\partial K} (Y-Y_0) + \frac{\partial m_{13}}{\partial K} (Z-Z_0) \right]$$

$$\frac{\partial E_x}{\partial \phi} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial \phi} (X-X_0) + \frac{\partial m_{32}}{\partial \phi} (Y-Y_0) + \frac{\partial m_{33}}{\partial \phi} (Z-Z_0) \right] + \frac{f}{C} \left[ \frac{\partial m_{11}}{\partial \phi} (X-X_0) + \frac{\partial m_{12}}{\partial \phi} (Y-Y_0) + \frac{\partial m_{13}}{\partial \phi} (Z-Z_0) \right]$$

$$\frac{\partial E_x}{\partial w} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial w} (X-X_0) + \frac{\partial m_{32}}{\partial w} (Y-Y_0) + \frac{\partial m_{33}}{\partial w} (Z-Z_0) \right] + \frac{f}{C} \left[ \frac{\partial m_{11}}{\partial w} (X-X_0) + \frac{\partial m_{12}}{\partial w} (Y-Y_0) + \frac{\partial m_{13}}{\partial w} (Z-Z_0) \right]$$

$$\frac{\partial E_x - f}{\partial X_0} = \frac{-f}{C} (m_{31} \cdot A + m_{11} \cdot C) \quad \frac{\partial E_x - f}{\partial Y_0} = \frac{-f}{C} (m_{32} \cdot A + m_{12} \cdot C) \quad \frac{\partial E_x - f}{\partial Z_0} = \frac{-f}{C} (m_{33} \cdot A + m_{13} \cdot C)$$

$$\frac{\partial E_x}{\partial d} = x \cdot y \quad \frac{\partial E_x}{\partial e} = x^2 \quad \frac{\partial E_x}{\partial h} = 1 \quad \frac{\partial E_x}{\partial k} = 0 \quad \frac{\partial E_x}{\partial n} = 0 \quad \frac{\partial E_x}{\partial s} = 0$$

$$\frac{\partial E_y}{\partial l_1} = y \cdot r^2 \quad \frac{\partial E_y}{\partial l_2} = y \cdot r^4 \quad \frac{\partial E_y}{\partial q_1} = x \cdot r \quad \frac{\partial E_y}{\partial q_2} = x \cdot r^3$$

$$\frac{\partial E_y}{\partial \theta} = -\sin \theta (a_1 \cdot r^2 + a_2 \cdot r^4) \quad \frac{\partial E_y}{\partial \theta} = \cos \theta \cdot r^2 \quad \frac{\partial E_y}{\partial \theta} = \cos \theta \cdot r^4$$

$$\frac{\partial E_y}{\partial K} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial K} (X-X_0) + \frac{\partial m_{32}}{\partial K} (Y-Y_0) + \frac{\partial m_{33}}{\partial K} (Z-Z_0) \right] +$$

$$\frac{f}{C} \left[ \frac{\partial m_{21}}{\partial K} (X-X_0) + \frac{\partial m_{22}}{\partial K} (Y-Y_0) + \frac{\partial m_{23}}{\partial K} (Z-Z_0) \right]$$

$$\frac{\partial E_y}{\partial \phi} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial \phi} (X-X_0) + \frac{\partial m_{32}}{\partial \phi} (Y-Y_0) + \frac{\partial m_{33}}{\partial \phi} (Z-Z_0) \right] +$$

$$\frac{f}{C} \left[ \frac{\partial m_{21}}{\partial \phi} (X-X_0) + \frac{\partial m_{22}}{\partial \phi} (Y-Y_0) + \frac{\partial m_{23}}{\partial \phi} (Z-Z_0) \right]$$

$$\frac{\partial E_y}{\partial w} = \frac{-f \cdot A}{C \cdot C} \left[ \frac{\partial m_{31}}{\partial w} (X-X_0) + \frac{\partial m_{32}}{\partial w} (Y-Y_0) + \frac{\partial m_{33}}{\partial w} (Z-Z_0) \right] +$$

$$\frac{f}{C} \left[ \frac{\partial m_{21}}{\partial w} (X-X_0) + \frac{\partial m_{22}}{\partial w} (Y-Y_0) + \frac{\partial m_{23}}{\partial w} (Z-Z_0) \right]$$

$$\frac{\partial E_y - f}{\partial X_0} = \frac{-f}{C} (m_{31} \cdot A + m_{21} \cdot C) \quad \frac{\partial E_y - f}{\partial Y_0} = \frac{-f}{C} (m_{32} \cdot A + m_{22} \cdot C) \quad \frac{\partial E_y - f}{\partial Z_0} = \frac{-f}{C} (m_{33} \cdot A + m_{23} \cdot C)$$

$$\frac{\partial E_y}{\partial d} = 0 \quad \frac{\partial E_y}{\partial e} = 0 \quad \frac{\partial E_y}{\partial h} = 0 \quad \frac{\partial E_y}{\partial k} = x \cdot y \quad \frac{\partial E_y}{\partial n} = y^2 \quad \frac{\partial E_y}{\partial s} = 1$$

The orientation matrix M:

$$\begin{bmatrix} \cos \phi \cos K & \cos w \sin K + \sin w \sin \phi \cos K \\ -\cos \phi \sin K & \cos w \cos K - \sin w \sin \phi \sin K \\ \sin \phi & -\sin w \cos \phi \end{bmatrix}$$

$$\begin{bmatrix} \sin w \sin K - \cos w \sin \phi \cos K \\ \sin w \cos K + \cos w \sin \phi \sin K \\ \cos \phi \cos w \end{bmatrix}$$

$$\frac{\partial M}{\partial K} = \begin{bmatrix} m_{21} & m_{22} & m_{23} \\ -m_{11} & -m_{12} & -m_{13} \\ 0 & 0 & 0 \end{bmatrix} \quad \frac{\partial M}{\partial w} = \begin{bmatrix} 0 & -m_{13} & m_{12} \\ 0 & -m_{23} & m_{22} \\ 0 & -m_{33} & m_{32} \end{bmatrix}$$

$$\frac{\partial M}{\partial \phi} = \begin{bmatrix} -\sin \phi \cos K & m_{11} \cdot \sin w & -m_{11} \cdot \cos w \\ \sin \phi \sin K & m_{21} \cdot \sin w & -m_{21} \cdot \cos w \\ \cos \phi & m_{31} \cdot \sin w & -m_{31} \cdot \cos w \end{bmatrix}$$

$$\begin{aligned} A &= m_{11}(X-X_0) + m_{12}(Y-Y_0) + m_{13}(Z-Z_0) \\ \text{and} \quad B &= m_{21}(X-X_0) + m_{22}(Y-Y_0) + m_{23}(Z-Z_0) \\ C &= m_{31}(X-X_0) + m_{32}(Y-Y_0) + m_{33}(Z-Z_0) \end{aligned}$$

Two observation equations resulting from one known object point can be represented in matrix form:

$$\begin{bmatrix} V_x \\ V_y \end{bmatrix} + \begin{bmatrix} \frac{\partial Ex}{\partial l_1} & \frac{\partial Ex}{\partial l_2} & \frac{\partial Ex}{\partial q_1} & \frac{\partial Ex}{\partial q_2} & \frac{\partial Ex}{\partial \theta} & \frac{\partial Ex}{\partial a_1} & \frac{\partial Ex}{\partial a_2} & \frac{\partial Ex}{\partial K} & \frac{\partial Ex}{\partial \phi} & \frac{\partial Ex}{\partial w} & \frac{\partial Ex}{\partial X_o} \\ \frac{\partial Ey}{\partial l_1} & \frac{\partial Ey}{\partial l_2} & \frac{\partial Ey}{\partial q_1} & \frac{\partial Ey}{\partial q_2} & \frac{\partial Ey}{\partial \theta} & \frac{\partial Ey}{\partial a_1} & \frac{\partial Ey}{\partial a_2} & \frac{\partial Ey}{\partial K} & \frac{\partial Ey}{\partial \phi} & \frac{\partial Ey}{\partial w} & \frac{\partial Ey}{\partial X_o} \end{bmatrix}$$

$$\begin{bmatrix} \frac{\partial Ex}{\partial Y_o} & \frac{\partial Ex}{\partial Z_o} & \frac{\partial Ex}{\partial d} & \frac{\partial Ex}{\partial e} & \frac{\partial Ex}{\partial h} & \frac{\partial Ex}{\partial k} & \frac{\partial Ex}{\partial n} & \frac{\partial Ex}{\partial s} \\ \frac{\partial Ey}{\partial Y_o} & \frac{\partial Ey}{\partial Z_o} & \frac{\partial Ey}{\partial d} & \frac{\partial Ey}{\partial e} & \frac{\partial Ey}{\partial h} & \frac{\partial Ey}{\partial k} & \frac{\partial Ey}{\partial n} & \frac{\partial Ey}{\partial s} \end{bmatrix} \times \begin{bmatrix} \Delta l_1 \\ \Delta l_2 \\ \Delta q_1 \\ \Delta q_2 \\ \Delta \theta \\ \Delta a_1 \\ \Delta a_2 \\ \Delta K \\ \Delta \phi \\ \Delta w \\ \Delta X_o \\ \Delta Y_o \\ \Delta Z_o \\ \Delta d \\ \Delta e \\ \Delta h \\ \Delta k \\ \Delta n \\ \Delta s \end{bmatrix} + \begin{bmatrix} Ex \\ Ey \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$

A full 19 parameter solution was programmed following the description above. Three other programs were written which solved for: 13 unknown parameters for lens and projection; 13 for lens and electronic; and 6 for electronic distortions only. These are subsets of the 19 parameter solution. After testing with fictitious data a 17 parameter solution was written to eliminate computation of the constants of electronic distortion, but the coefficient routine was significantly poorer than the other four and thus was not used any further.

Before the four solution methods were applied to the six measurement sets the raw measurement means were rectified for x and y scaling, translation and rotation by an affine transformation. Each set was processed by each distortion routine for a total of 24 solutions for the actual distortions. The 24 solutions were given 49 known control points.

Each target pointing variance was computed for the ANOVA analysis. The log of the variance values were input for a four-way ANOVA classification for levels of: coordinates (2), rows (7), columns (7) and setups(5). An ANOVA table was produced, F ratios were computed and tested at significance levels of 0.01 and 0.05.

The null hypothesis stated that no significant difference between parameters or interactions existed at the levels tested. Rejection of the null hypothesis when it is true is a type I error. A type I error might have occurred one or five times in 100 if significance was found at each significance level.

A multiple range test was performed on the sample means to determine where significant differences existed among those effects which were found to be significant by the F test.

If k random sample of size n are found, the range of any subset of p sample means must exceed the least significant range before any of the means can be assumed to be different. The least significant range is denoted by  $R_p = r_p \sqrt{(s \div n)}$ .

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## RESULTS

### Fictitious Testing

The overall fictitious results are represented in the following table by the sum of squares of residuals in x and y for each least squares solution. The largest sum of residuals squared was observed in the 17 parameter solution and is the only one large enough not to be caused by roundoff error in the calibrated coordinates. The photocordinates had been rounded to the nearest 0.1 micron before input.

| R E S I D U A L S                   |                      |             |             |                 |                 |
|-------------------------------------|----------------------|-------------|-------------|-----------------|-----------------|
| Solution Type and Distortions Used  | Final SSR            | Total X, mm | Total Y, mm | Avg X, mm under | Avg Y, mm under |
| Lens, Orientation + Electronic (19) | $8 \times 10^{-8}$   | 0.0003      | 0.0001      | 0.000053        | 0.000051        |
| Lens, Orientation + Electronic (17) | $191 \times 10^{-8}$ | 0.0052      | 0.0053      | 0.00012         | 0.00012         |
| Lens and Orientation (13)           | $6 \times 10^{-8}$   | 0.0001      | 0.0         | 0.000051        | 0.000050        |
| Lens and Electronic (13)            | $9 \times 10^{-8}$   | 0.0007      | 0.0001      | 0.000057        | 0.000051        |
| Electronic (6)                      | $6 \times 10^{-8}$   | 0.0         | 0.0         | 0.000050        | 0.000050        |

Each method was forced through 4 iterations and then allowed to stop upon minimization. All were given the same approximations and did converge very rapidly. The following tables contain the standard deviations of the unknowns from the variance-covariance matrix and the percent error in the final

# Fictitious Solution Standard Deviation and Percent Error

| Variable | 19 Parameters |         | 17 Parameters |            |
|----------|---------------|---------|---------------|------------|
|          | Std. Dev.     | % Error | Std. Dev.     | % Error    |
| l1       | 0.0           | 0.055   | 0.0           | 0.245 *    |
| l2       | 0.0           | 0.045   | 0.0           | 0.0        |
| q1       | 0.0           | 0.016   | 0.0           | 0.02       |
| q2       | 0.0           | 0.022   | 0.0           | 0.022      |
| θ        | 0.000062      | 0.001   | 0.000284      | 0.009      |
| a1       | 0.0           | 0.004   | 0.0           | 0.012      |
| a2       | 0.0           | 0.005   | 0.0           | 0.242 *    |
| K        | 0.000002      | 0.009   | 0.000008      | 0.087 *    |
| φ        | 0.000019      | 0.023   | 0.000058      | 0.708 ***  |
| W        | 0.000025      | 1.106 * | 0.0001        | 15.71 ***  |
| Xo       | 0.000997      | -0.0074 | 0.002036      | 0.036 ***  |
| Yo       | 0.001258      | 0.0051  | 0.003510      | 0.0057 *** |
| Zo       | 0.000036      | 0.0     | 0.000146      | 0.002      |
| d        | 0.000001      | 0.028   | 0.000003      | 4.48 ***   |
| e        | 0.0           | 0.026   | 0.000002      | 0.866 ***  |
| h        | 0.00097       | 2.56 *  |               |            |
| k        | 0.0           | 0.036   | 0.000002      | 0.85 ***   |
| n        | 0.0           | 0.033   | 0.000003      | 5.843 ***  |
| s        | 0.001344      | 1.7 *   |               |            |

Fictitious Solution Standard Deviation and Percent Error (cont.)

| Variable | Lens and Projective |          | Lens and Electronic |         |
|----------|---------------------|----------|---------------------|---------|
|          | Std. Dev.           | % Error  | Std. Dev.           | % Error |
| l1       | 0.0                 | 0.037    | 0.0                 | 0.009   |
| l2       | 0.0                 | 0.0      | 0.0                 | 0.0     |
| q1       | 0.0                 | 0.095 *  | 0.0                 | 0.011   |
| q2       | 0.0                 | 0.093 *  | 0.0                 | 0.032   |
| $\theta$ | 0.000038            | 0.003    | 0.000058            | 0.001   |
| a1       | 0.0                 | 0.009    | 0.0                 | 0.033   |
| a2       | 0.0                 | 0.017    | 0.0                 | 0.053   |
| K        | 0.000001            | 0.066 *  |                     |         |
| $\phi$   | 0.0                 | 0.003    |                     |         |
| w        | 0.0                 | 0.001    |                     |         |
| Xo       | 0.000013            | -0.00001 |                     |         |
| Yo       | 0.000013            | 0.0      |                     |         |
| Zo       | 0.000024            | 0.0      |                     |         |
| d        |                     |          | 0.0                 | 0.0     |
| e        |                     |          | 0.0                 | 0.002   |
| h        |                     |          | 0.000011            | 0.027   |
| k        |                     |          | 0.0                 | 0.005   |
| n        |                     |          | 0.0                 | 0.007   |
| s        |                     |          | 0.00001             | 0.036   |

Fictitious Solution Standard Deviation and Percent Error (cont.)

| Variable | Electronic Distortion Solution |         |
|----------|--------------------------------|---------|
|          | Std. Dev.                      | % Error |
| d        | 0.0                            | 0.001   |
| e        | 0.0                            | 0.009   |
| h        | 0.000006                       | 0.014   |
| k        | 0.0                            | 0.0     |
| n        | 0.0                            | 0.011   |
| s        | 0.000006                       | 0.002   |

values for each method. An "\*\*\*\*" indicates those errors which, if taken alone, would cause an error of at least 1 micron if  $x = 30\text{mm}$  and  $y = 30\text{mm}$ . An error value accompanied by "\*" indicates an approximation which would cause more than a 0.1 micron error in adjusted coordinates.

Five unknowns in the 19 parameter solution and three from the lens-orientation routine were inaccurate enough to produce a 0.1 micron error. In addition, eight more of the 17 parameters were sufficiently imprecise to cause 1.0 micron errors.

The 17 parameter method was identical to the 19 unknown solution attempt except that the constant term in the  $x$  and  $y$  compression distortion formulae were dropped. When the 19 parameter results were obtained, some covariance between  $X_0$  and  $h$  and the  $Y_0$  and  $s$  was observed, indicating that some dependence existed. Their respective variances were approximately equal also. In an attempt to eliminate the dependence the 17 parameter formulae were created by omission of the two coefficients. Any difference observed between the four remaining fictitious

solutions are insignificant. The 17 element solution was dropped after the fictitious processing and was not used in the subsequent analysis of real measurements. The relative success of the real data results illustrated the comparative effectiveness of the other four procedures used.

#### Real Data Testing

The five measurement sets were used as input for the four distortion analysis procedures. The original raw input coordinates were rectified by an affine transformation as a tertiary treatment which would be routine. The affine transformation had mean residuals as shown below remaining:

#### Affine Transformation Residuals

| Measurement Set | Mean Residuals<br>(Scaled to 10 mm spacing) |        |
|-----------------|---|--------|
|                 | x, mm                                       | y, mm  |
| 1               | 0.1414                                      | 0.5476 |
| 2               | 0.2306                                      | 0.8605 |
| 3               | 0.1431                                      | 0.7167 |
| 4               | 0.2353                                      | 0.6654 |
| 5               | 0.2035                                      | 1.6161 |

The principal results of the 20 determinations are given in the next table, including percent improvement of the mean coordinates. Comparison of the values must be made with respect to the scale of the grid which is represented by its interval spacing. Between solution types the final SSR and mean residuals can be related with respect to the scale. All twenty pairs of scaled residuals and percent improvement can be compared directly.

# Distortion Analysis Results from Real Data

| Meas.<br>Set | Solution<br>Type Used | Grid<br>Int. | Final<br>SSR | Residuals Scaled<br>to 10 mm |       | Mean Residual<br>& Improvement |      |
|--------------|-----------------------|--------------|--------------|------------------------------|-------|--------------------------------|------|
|              |                       |              |              | x, mm                        | y, mm | x                              | y    |
| 1            | (19) Lens,            | 5            | 6.00         | 0.134                        | 0.504 | 15.1                           | 7.9  |
| 2            |                       | 10           | 60.87        | 0.196                        | 0.770 | 15.2                           | 10.5 |
| 4            | Projective            | 10           | 38.85        | 0.151                        | 0.562 | 35.7                           | 15.5 |
| 3            |                       | 15           | 82.10        | 0.110                        | 0.714 | 23.3                           | 0.3  |
| 5            | Electronic            | 15           | 153.10       | 0.195                        | 0.938 | -43.0                          | 13.0 |
| 1            |                       | 5            | 7.02         | 0.129                        | 0.523 | 8.9                            | 4.5  |
| 2            | (13) Lens,            | 10           | 72.72        | 0.223                        | 0.856 | 3.3                            | 4.8  |
| 4            |                       | 10           | 49.45        | 0.202                        | 0.658 | 14.1                           | 1.1  |
| 3            | Projective            | 15           | 95.42        | 0.129                        | 0.750 | 10.0                           | -4.7 |
| 5            |                       | 15           | 203.34       | 0.217                        | 1.056 | -60.0                          | 1.9  |
| 1            |                       | 5            | 6.91         | 0.128                        | 0.523 | 8.9                            | 4.5  |
| 2            | (13) Lens,            | 10           | 65.41        | 0.234                        | 0.768 | 3.0                            | 10.8 |
| 4            |                       | 10           | 45.63        | 0.216                        | 0.619 | 8.1                            | 7.0  |
| 3            | Electronic            | 15           | 83.01        | 0.134                        | 0.690 | 6.3                            | 3.7  |
| 5            |                       | 15           | 209.93       | 0.193                        | 1.079 | -42.1                          | -0.2 |
| 1            |                       | 5            | 6.89         | 0.152                        | 0.528 | -7.5                           | 3.6  |
| 2            | (6)                   | 10           | 64.38        | 0.232                        | 0.782 | -0.8                           | 9.1  |
| 4            | Electronic            | 10           | 45.05        | 0.236                        | 0.605 | -0.4                           | 9.0  |
| 3            |                       | 15           | 85.46        | 0.140                        | 0.700 | 2.0                            | 2.3  |
| 5            |                       | 15           | 225.62       | 0.133                        | 1.105 | 1.6                            | -2.6 |

All the data sets allowed for a convergent solution in the four procedures. For each measurement set the sum of squared residuals was smallest in the complete solution containing all variables and indicates a higher degree of stability of that procedure.

The fourth data set displayed the most consistent and highest improvement with all distortion types. The coordinates of set five became worse in almost every instance, although the standard deviation of the solved for coefficients was smaller in

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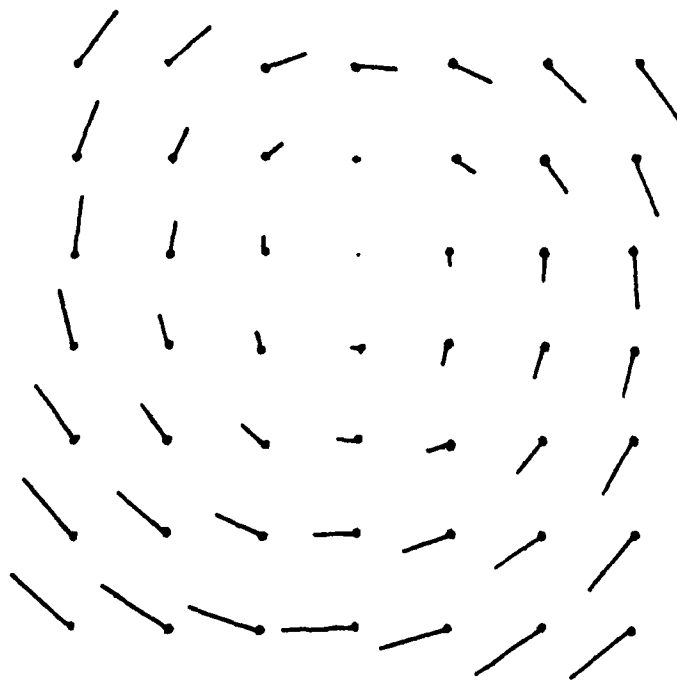
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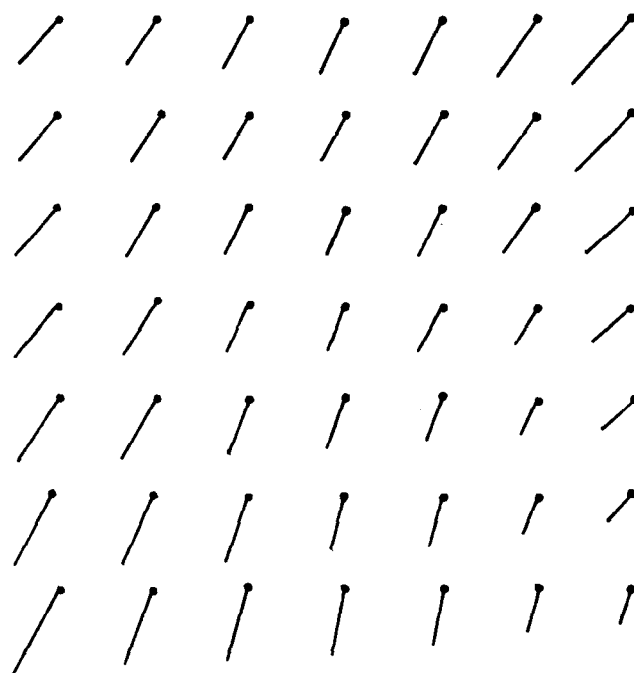


measurement set five in nearly every case. The results from the other three sets showed little improvement in residual error.

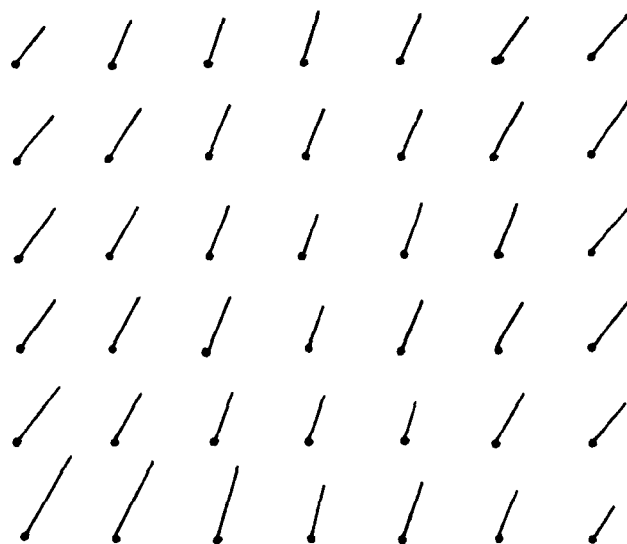
Results of the fourth data set analysis by the full 19 parameter procedure provided the highest percent coordinate improvement. The distortion vectors which were found are given in the following four figures.



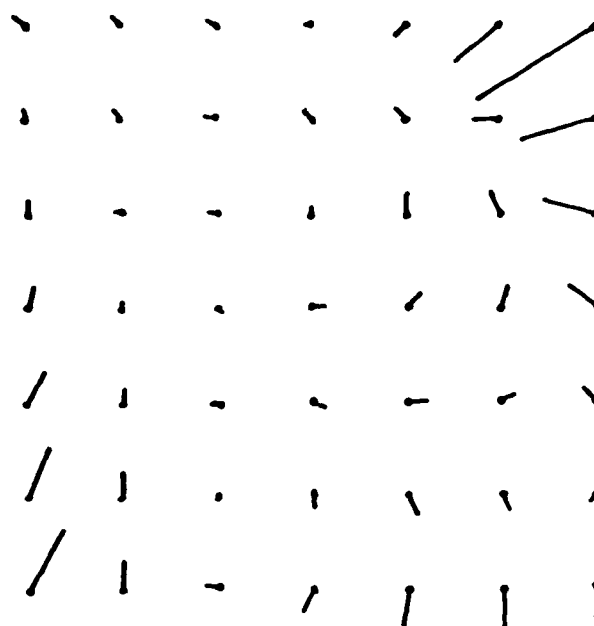
Combined Lens Distortion Vectors.  $\text{---} = 2 \text{ mm.}$



Orientation Adjustment Vectors.  $\longleftrightarrow = 20 \text{ mm.}$



Electronic Distortion Vectors.  $\longleftrightarrow = 20 \text{ mm.}$



Total Removed Distortions.  $\text{---} = 1.6 \text{ mm.}$

The average absolute magnitudes for each type of distortion in x and y are shown below.

#### Mean Distortions Removed

| Distortion           | Mean x<br>Magnitude, mm | Mean y<br>Magnitude, mm |
|----------------------|-------------------------|-------------------------|
| Symmetric Radial     | 0.011                   | 0.013                   |
| Symmetric Tangential | 0.642                   | 0.610                   |
| Asymmetric           | 0.033                   | 0.040                   |
| Orientation          | 5.223                   | 10.350                  |
| Trapezoidal          | 0.838                   | 1.499                   |
| Compression          | 5.400                   | 10.370                  |
| TOTAL                | 0.2545                  | 0.2761                  |

## Analysis of Significant Factors

The null hypothesis for the ANOVA computations states that no difference exists between the factors and their interactions. If significance is found it indicates a situation justifying a rejection of the hypothesis.

Particular observations within a treatment combination are assumed to show only chance variation since they were all treated equally. Observations of different treatments within a level differ due to the effect of the treatment combination plus the variability within the level.

Under the assumptions made for multi-factor ANOVA, the sum of squares for levels and treatments are independent. The F tests themselves, however, are not. There is some dependency between them due to their use of a common denominator. For 14 F tests, there is a small probability that one will show a false significance at the 0.05 level and a little chance that one will be falsely significant at the 0.01 confidence level.

All 245 point measurements of 9 pointings each in x and y were used to compute 490 variance values which were then transformed by log 10 for the ANOVA routine. The 490 observations were partitioned into 4 levels: two coordinates; seven columns; seven rows; and five data sets or setups. A full ANOVA table was computed and follows. There was one observation per combination so the sum of squares error was taken as the treatment containing all levels. All F ratios were computed and tested at the 0.05 and 0.01 level. Eight of the fifteen levels and interaction effects were found to be significant at 0.05 and seven were found at the 0.01 level.

Four Factor ANOVA Table

| Factors     | Source | Sum of Squares | DF  | Mean Square | F Ratio | Sig. at 1% | Sig. at 5% | Signif. Diff. |
|-------------|--------|----------------|-----|-------------|---------|------------|------------|---------------|
| Coordinates | A      | 120.152        | 1   | 120.125     | 1486.10 | X          | X          | 0.067         |
| Columns     | B      | 1.112          | 6   | 0.1853      | 2.292   |            | X          | 0.125         |
| Rows        | C      | 6.334          | 6   | 1.0566      | 13.07   | X          | X          | 0.125         |
| Setups      | D      | 2.020          | 4   | 0.5051      | 6.247   | X          | X          | 0.106         |
|             | AB     | 0.664          | 6   | 0.1107      | 1.369   | X          | X          | 0.177         |
|             | AC     | 6.503          | 6   | 1.0838      | 13.41   |            |            | 0.177         |
|             | AD     | 8.047          | 4   | 2.0118      | 24.88   | X          | X          | 0.150         |
|             | BC     | 5.543          | 36  | 0.1540      | 1.905   | X          | X          | 0.332         |
|             | BD     | 1.849          | 24  | 0.0770      | 0.953   | X          | X          | 0.280         |
|             | CD     | 2.886          | 24  | 0.1203      | 1.488   |            |            | 0.280         |
|             | ABC    | 3.333          | 36  | 0.0926      | 1.145   |            |            | 0.469         |
|             | ABD    | 1.964          | 24  | 0.0818      | 1.012   |            |            | 0.397         |
|             | ACD    | 1.699          | 24  | 0.0708      | 0.876   |            |            | 0.397         |
|             | BCD    | 20.470         | 144 | 0.1422      | 1.758   | X          | X          | 0.742         |
| Error       | REM    | 11.647         | 144 | 0.080851    |         |            |            |               |
| TOTAL       | SST    | 194.2266       | 489 | 0.397191    |         |            |            |               |

To test the interaction combinations within each treatment, a multiple range test was used for comparison of consecutive means at a 0.01 confidence level. The significance test for the first four levels is shown below. A line connects those means which do not differ significantly. The other level means for the interaction and the significant difference test are only valid for those levels already found to be different from the F tests.

Factor A, coordinate type, contained a very high degree of significant difference, as expected. More than 14 significant intervals were found to exist between the x and y coordinate level means. A large amount of overlap is present in the two intervals containing the levels means for columns which had been significant at the 0.05 level only. The increased variability of the column level illustrates the variance of the y coordinates.

Significant Intervals of Main Factors

| Coordinates<br>A |         | Columns<br>B |         | Rows<br>C |         | Setups<br>D |         |
|------------------|---------|--------------|---------|-----------|---------|-------------|---------|
| 1                | 0.48045 | 5            | 1.08018 | 5         | 1.10064 | 3           | 1.05787 |
| 2                | 1.47082 | 6            | 0.98380 | 7         | 1.09607 | 1           | 1.00845 |
|                  |         | 7            | 0.97838 | 6         | 1.07634 | 4           | 0.98988 |
|                  |         | 4            | 0.96959 | 3         | 1.00271 | 2           | 0.95687 |
|                  |         | 1            | 0.95907 | 4         | 0.89684 | 5           | 0.86509 |
|                  |         | 2            | 0.94052 | 2         | 0.82893 |             |         |
|                  |         | 3            | 0.91790 | 1         | 0.82788 |             |         |

All the treatments which contained coordinate type as a factor were completely separated into their x and y components. The x half of the AB, AC, AD, ABC, ABD and ACD levels always differed by less than the y half and always spanned a smaller number of intervals.

Results of the significance tests for the other combinations follow.

| Coordinates<br>- Columns | A | B |         |
|--------------------------|---|---|---------|
|                          | 2 | 5 | 1.59844 |
|                          | 2 | 4 | 1.48977 |
|                          | 2 | 1 | 1.48741 |
|                          | 2 | 2 | 1.47459 |
|                          | 2 | 6 | 1.43064 |
|                          | 2 | 7 | 1.41755 |
|                          | 2 | 3 | 1.39734 |
|                          | 1 | 5 | 0.56192 |
|                          | 1 | 7 | 0.53921 |
|                          | 1 | 6 | 0.53695 |
|                          | 1 | 4 | 0.44941 |
|                          | 1 | 3 | 0.43846 |
|                          | 1 | 1 | 0.43073 |
|                          | 1 | 2 | 0.40646 |

| Coordinates - Rows | A | C |         |
|--------------------|---|---|---------|
|                    | 2 | 7 | 1.72632 |
|                    | 2 | 5 | 1.71595 |
|                    | 2 | 6 | 1.66169 |
|                    | 2 | 3 | 1.50137 |
|                    | 2 | 4 | 1.34485 |
|                    | 2 | 2 | 1.22003 |
|                    | 2 | 1 | 1.12552 |
|                    | 1 | 1 | 0.53025 |
|                    | 1 | 3 | 0.50406 |
|                    | 1 | 6 | 0.49100 |
|                    | 1 | 5 | 0.48532 |
|                    | 1 | 7 | 0.46583 |
|                    | 1 | 4 | 0.44884 |
|                    | 1 | 2 | 0.43783 |

| Coordinates -Setups | A | D |         |
|---------------------|---|---|---------|
|                     | 2 | 3 | 1.67489 |
|                     | 2 | 2 | 1.56244 |
|                     | 2 | 1 | 1.54877 |
|                     | 2 | 4 | 1.43181 |
|                     | 2 | 5 | 1.13619 |
|                     | 1 | 5 | 0.59399 |
|                     | 1 | 4 | 0.54795 |
|                     | 1 | 1 | 0.46814 |
|                     | 1 | 3 | 0.44085 |
|                     | 1 | 2 | 0.35130 |

Columns - Rows

|     |         |
|-----|---------|
| B C |         |
| 6 7 | 1.32168 |
| 5 5 | 1.32041 |
| 3 5 | 1.25918 |
| 1 7 | 1.24199 |
| 2 5 | 1.23628 |
| 4 6 | 1.21859 |
| 4 7 | 1.15388 |
| 5 6 | 1.15192 |
| 7 3 | 1.14786 |
| 7 6 | 1.13841 |
| 5 4 | 1.13019 |
| 1 6 | 1.09188 |
| 5 3 | 1.06566 |
| 6 6 | 1.06186 |
| 7 5 | 1.04442 |
| 2 7 | 1.03820 |
| 3 7 | 1.03271 |
| 5 7 | 1.02852 |
| 2 3 | 1.02386 |
| 4 3 | 1.00873 |
| 4 5 | 1.00416 |
| 6 1 | 0.99913 |
| 2 6 | 0.98228 |
| 7 2 | 0.97675 |
| 1 3 | 0.97085 |
| 5 1 | 0.94941 |
| 6 5 | 0.94184 |
| 3 4 | 0.91595 |
| 5 2 | 0.91513 |
| 3 3 | 0.90147 |
| 1 2 | 0.90058 |
| 6 3 | 0.90057 |
| 1 5 | 0.89818 |
| 4 4 | 0.89469 |
| 3 6 | 0.88947 |
| 2 4 | 0.88025 |
| 7 1 | 0.86858 |
| 6 2 | 0.86824 |
| 7 7 | 0.85554 |
| 1 4 | 0.84647 |
| 7 4 | 0.81710 |
| 6 4 | 0.79326 |
| 4 2 | 0.76390 |
| 1 1 | 0.76352 |
| 2 1 | 0.74316 |
| 4 1 | 0.74316 |



|   |   |         |
|---|---|---------|
| 3 | 1 | 0.72823 |
| 3 | 2 | 0.69830 |
| 2 | 2 | 0.67963 |

Columns - Setups

|   |   |         |
|---|---|---------|
| 8 | D |         |
| 5 | 1 | 1.18724 |
| 1 | 3 | 1.14589 |
| 2 | 3 | 1.13649 |
| 5 | 4 | 1.13501 |
| 5 | 3 | 1.06957 |
| 5 | 2 | 1.06629 |
| 6 | 3 | 1.05130 |
| 4 | 1 | 1.04669 |
| 4 | 2 | 1.04362 |
| 4 | 3 | 1.04345 |
| 7 | 1 | 1.01800 |
| 6 | 1 | 1.01745 |
| 7 | 4 | 0.99979 |
| 3 | 3 | 0.99588 |
| 2 | 4 | 0.99400 |
| 1 | 4 | 0.99374 |
| 2 | 1 | 0.98115 |
| 1 | 2 | 0.97881 |
| 7 | 2 | 0.96636 |
| 7 | 3 | 0.96251 |
| 6 | 5 | 0.95857 |
| 6 | 4 | 0.94641 |
| 6 | 2 | 0.94526 |
| 7 | 5 | 0.94523 |
| 4 | 4 | 0.94402 |
| 5 | 5 | 0.94278 |
| 1 | 1 | 0.92000 |
| 3 | 4 | 0.91619 |
| 3 | 5 | 0.90395 |
| 3 | 1 | 0.88864 |
| 3 | 2 | 0.88484 |
| 2 | 2 | 0.81294 |
| 2 | 5 | 0.77804 |
| 4 | 5 | 0.77016 |
| 1 | 5 | 0.75691 |

Rows - Setups

| C | D |
|---|---|
| 7 | 3 |
| 6 | 3 |
| 6 | 4 |
| 7 | 2 |
| 5 | 3 |
| 5 | 1 |
| 5 | 4 |
| 5 | 2 |
| 6 | 1 |
| 3 | 3 |
| 7 | 4 |
| 4 | 1 |
| 3 | 1 |
| 6 | 2 |
| 3 | 4 |
| 7 | 1 |
| 3 | 2 |
| 2 | 1 |
| 5 | 5 |
| 4 | 3 |
| 3 | 5 |
| 7 | 5 |
| 1 | 4 |
| 4 | 2 |
| 1 | 5 |
| 2 | 3 |
| 4 | 4 |
| 6 | 5 |
| 1 | 1 |
| 1 | 2 |
| 2 | 2 |
| 4 | 5 |
| 2 | 4 |
| 1 | 3 |
| 2 | 5 |

|         |
|---------|
| 1.28424 |
| 1.25035 |
| 1.21756 |
| 1.18851 |
| 1.17154 |
| 1.13675 |
| 1.11531 |
| 1.11435 |
| 1.11136 |
| 1.10887 |
| 1.10882 |
| 1.04508 |
| 1.00916 |
| 0.99179 |
| 0.98359 |
| 0.97861 |
| 0.97022 |
| 0.96939 |
| 0.96524 |
| 0.95944 |
| 0.94174 |
| 0.92019 |
| 0.90309 |
| 0.87858 |
| 0.87617 |
| 0.86119 |
| 0.82864 |
| 0.81067 |
| 0.80883 |
| 0.78116 |
| 0.7721  |
| 0.77249 |
| 0.77216 |
| 0.76947 |
| 0.76913 |

Coordinates  
Columns - Rows

| A | B | C |
|---|---|---|
| 2 | 5 | 5 |
| 2 | 1 | 7 |
| 2 | 6 | 7 |
| 2 | 2 | 5 |
| 2 | 3 | 5 |
| 2 | 4 | 6 |
| 2 | 4 | 7 |
| 2 | 5 | 6 |
| 2 | 1 | 6 |

|         |
|---------|
| 2.11270 |
| 2.07958 |
| 2.05146 |
| 2.02316 |
| 1.94350 |
| 1.90702 |
| 1.79614 |
| 1.74948 |
| 1.73190 |

|       |         |
|-------|---------|
| 2 2 7 | 1.68432 |
| 2 7 6 | 1.67926 |
| 2 7 3 | 1.67394 |
| 2 3 7 | 1.67280 |
| 2 2 3 | 1.62682 |
| 2 5 4 | 1.62448 |
| 2 4 5 | 1.61374 |
| 2 1 3 | 1.59390 |
| 2 2 6 | 1.55518 |
| 2 5 3 | 1.54894 |
| 2 6 6 | 1.53798 |
| 2 7 5 | 1.53016 |
| 2 5 7 | 1.47192 |
| 2 3 6 | 1.47102 |
| 2 4 3 | 1.45630 |
| 2 2 4 | 1.41954 |
| 2 6 5 | 1.41754 |
| 2 4 4 | 1.39214 |
| 2 5 2 | 1.38576 |
| 2 7 2 | 1.37636 |
| 2 3 4 | 1.37532 |
| 2 1 5 | 1.37088 |
| 2 1 2 | 1.34458 |
| 2 6 2 | 1.33130 |
| 2 7 7 | 1.32800 |
| 2 3 3 | 1.31280 |
| 2 6 3 | 1.29690 |
| 2 5 1 | 1.29578 |
| 2 1 4 | 1.29170 |
| 2 6 1 | 1.25892 |
| 2 7 4 | 1.19036 |
| 2 7 1 | 1.14478 |
| 2 4 2 | 1.13214 |
| 2 4 1 | 1.13090 |
| 2 6 4 | 1.12040 |
| 2 3 1 | 1.05248 |
| 2 2 2 | 1.01662 |
| 2 1 1 | 0.99932 |
| 2 2 1 | 0.99646 |
| 2 3 2 | 0.95346 |
| 1 6 1 | 0.73934 |
| 1 5 4 | 0.63590 |
| 1 7 3 | 0.62178 |
| 1 5 1 | 0.60304 |
| 1 7 6 | 0.59756 |
| 1 7 1 | 0.59238 |
| 1 6 7 | 0.59190 |

|       |         |
|-------|---------|
| 1 6 6 | 0.58574 |
| 1 5 7 | 0.58512 |
| 1 5 3 | 0.58238 |
| 1 7 2 | 0.57714 |
| 1 3 5 | 0.57486 |
| 1 4 3 | 0.56116 |
| 1 7 5 | 0.55868 |
| 1 5 6 | 0.55436 |
| 1 4 6 | 0.53016 |
| 1 5 5 | 0.52812 |
| 1 1 1 | 0.52772 |
| 1 4 7 | 0.51162 |
| 1 6 3 | 0.50424 |
| 1 3 3 | 0.49014 |
| 1 2 1 | 0.48986 |
| 1 6 5 | 0.46614 |
| 1 6 4 | 0.46612 |
| 1 1 2 | 0.45658 |
| 1 3 4 | 0.45658 |
| 1 1 6 | 0.45186 |
| 1 2 5 | 0.44940 |
| 1 5 2 | 0.44450 |
| 1 7 4 | 0.44384 |
| 1 3 2 | 0.44314 |
| 1 1 5 | 0.42548 |
| 1 2 3 | 0.42090 |
| 1 2 6 | 0.40938 |
| 1 6 2 | 0.40518 |
| 1 1 7 | 0.40440 |
| 1 3 1 | 0.40398 |
| 1 1 4 | 0.40124 |
| 1 4 4 | 0.39724 |
| 1 4 2 | 0.39566 |
| 1 4 5 | 0.39458 |
| 1 3 7 | 0.39262 |
| 1 2 7 | 0.39208 |
| 1 7 7 | 0.38308 |
| 1 4 1 | 0.35542 |
| 1 1 3 | 0.34780 |
| 1 2 2 | 0.34264 |
| 1 2 4 | 0.34096 |
| 1 3 6 | 0.30792 |

Coordinates  
Columns - Setups

| A | B | D |         |
|---|---|---|---------|
| 2 | 2 | 3 | 1.92534 |
| 2 | 1 | 3 | 1.82566 |
| 2 | 4 | 2 | 1.75703 |
| 2 | 5 | 3 | 1.73869 |
| 2 | 5 | 1 | 1.73430 |
| 2 | 4 | 3 | 1.69496 |
| 2 | 4 | 1 | 1.67411 |
| 2 | 5 | 2 | 1.65309 |
| 2 | 1 | 2 | 1.62764 |
| 2 | 2 | 1 | 1.61960 |
| 2 | 5 | 4 | 1.57074 |
| 2 | 7 | 2 | 1.56740 |
| 2 | 3 | 3 | 1.55723 |
| 2 | 6 | 3 | 1.53191 |
| 2 | 1 | 4 | 1.52659 |
| 2 | 6 | 2 | 1.49803 |
| 2 | 1 | 1 | 1.49659 |
| 2 | 3 | 2 | 1.48646 |
| 2 | 7 | 1 | 1.48030 |
| 2 | 2 | 4 | 1.47614 |
| 2 | 6 | 1 | 1.46997 |
| 2 | 7 | 3 | 1.45044 |
| 2 | 4 | 4 | 1.38946 |
| 2 | 3 | 4 | 1.36764 |
| 2 | 3 | 1 | 1.36650 |
| 2 | 7 | 4 | 1.35543 |
| 2 | 2 | 2 | 1.34746 |
| 2 | 6 | 4 | 1.33666 |
| 2 | 6 | 5 | 1.31664 |
| 2 | 5 | 5 | 1.29537 |
| 2 | 7 | 5 | 1.23419 |
| 2 | 3 | 5 | 1.20887 |
| 2 | 2 | 5 | 1.00439 |
| 2 | 1 | 5 | 0.96057 |
| 2 | 4 | 5 | 0.93329 |
| 1 | 5 | 4 | 0.69927 |
| 1 | 7 | 5 | 0.65627 |
| 1 | 7 | 4 | 0.64416 |
| 1 | 5 | 1 | 0.64019 |
| 1 | 4 | 5 | 0.60703 |
| 1 | 6 | 5 | 0.60050 |
| 1 | 3 | 5 | 0.59903 |
| 1 | 5 | 5 | 0.59019 |
| 1 | 6 | 3 | 0.57069 |
| 1 | 6 | 1 | 0.56493 |
| 1 | 6 | 4 | 0.55616 |

|   |   |   |         |
|---|---|---|---------|
| 1 | 7 | 1 | 0.55570 |
| 1 | 1 | 5 | 0.55324 |
| 1 | 2 | 5 | 0.55169 |
| 1 | 2 | 4 | 0.51186 |
| 1 | 4 | 4 | 0.49859 |
| 1 | 5 | 2 | 0.47949 |
| 1 | 7 | 3 | 0.47459 |
| 1 | 1 | 3 | 0.46611 |
| 1 | 3 | 4 | 0.46474 |
| 1 | 1 | 4 | 0.46089 |
| 1 | 3 | 3 | 0.43453 |
| 1 | 4 | 1 | 0.41926 |
| 1 | 3 | 1 | 0.41079 |
| 1 | 5 | 3 | 0.40046 |
| 1 | 6 | 2 | 0.39249 |
| 1 | 4 | 3 | 0.39194 |
| 1 | 7 | 2 | 0.36533 |
| 1 | 2 | 3 | 0.34764 |
| 1 | 1 | 1 | 0.34341 |
| 1 | 2 | 1 | 0.34270 |
| 1 | 4 | 2 | 0.33021 |
| 1 | 1 | 2 | 0.32997 |
| 1 | 3 | 2 | 0.28323 |
| 1 | 2 | 2 | 0.27841 |

Coordinates - Rows  
- Setups

| A | C | D |         |
|---|---|---|---------|
| 2 | 7 | 3 | 2.07384 |
| 2 | 6 | 3 | 1.98493 |
| 2 | 5 | 3 | 1.97500 |
| 2 | 7 | 2 | 1.96914 |
| 2 | 6 | 4 | 1.84874 |
| 2 | 5 | 2 | 1.84623 |
| 2 | 3 | 3 | 1.81969 |
| 2 | 5 | 1 | 1.79673 |
| 2 | 6 | 1 | 1.77147 |
| 2 | 7 | 4 | 1.73274 |
| 2 | 4 | 1 | 1.65287 |
| 2 | 5 | 4 | 1.62597 |
| 2 | 6 | 2 | 1.61046 |
| 2 | 7 | 1 | 1.60047 |
| 2 | 3 | 2 | 1.55371 |
| 2 | 3 | 1 | 1.44947 |
| 2 | 4 | 2 | 1.42966 |
| 2 | 3 | 4 | 1.41537 |
| 2 | 2 | 1 | 1.40877 |
| 2 | 4 | 3 | 1.40564 |
| 2 | 2 | 3 | 1.36744 |

|   |   |   |         |
|---|---|---|---------|
| 2 | 5 | 5 | 1.33584 |
| 2 | 2 | 2 | 1.30323 |
| 2 | 3 | 5 | 1.26861 |
| 2 | 7 | 5 | 1.25539 |
| 2 | 4 | 4 | 1.23759 |
| 2 | 1 | 2 | 1.22467 |
| 2 | 1 | 1 | 1.16159 |
| 2 | 1 | 4 | 1.14463 |
| 2 | 1 | 3 | 1.09769 |
| 2 | 6 | 5 | 1.09286 |
| 2 | 2 | 4 | 1.01761 |
| 2 | 2 | 5 | 1.00310 |
| 2 | 1 | 5 | 0.99903 |
| 2 | 4 | 5 | 0.99849 |
| 1 | 1 | 5 | 0.75331 |
| 1 | 1 | 4 | 0.66154 |
| 1 | 3 | 5 | 0.61486 |
| 1 | 5 | 4 | 0.60466 |
| 1 | 5 | 5 | 0.59464 |
| 1 | 6 | 4 | 0.58637 |
| 1 | 7 | 5 | 0.58499 |
| 1 | 3 | 1 | 0.56884 |
| 1 | 3 | 4 | 0.55180 |
| 1 | 4 | 5 | 0.54650 |
| 1 | 2 | 5 | 0.53516 |
| 1 | 2 | 1 | 0.53000 |
| 1 | 6 | 5 | 0.52849 |
| 1 | 2 | 4 | 0.52670 |
| 1 | 6 | 3 | 0.51577 |
| 1 | 4 | 3 | 0.51323 |
| 1 | 7 | 3 | 0.49464 |
| 1 | 7 | 4 | 0.48490 |
| 1 | 5 | 1 | 0.47677 |
| 1 | 1 | 1 | 0.45607 |
| 1 | 6 | 1 | 0.45124 |
| 1 | 1 | 3 | 0.44126 |
| 1 | 4 | 1 | 0.43729 |
| 1 | 4 | 4 | 0.41969 |
| 1 | 7 | 2 | 0.40787 |
| 1 | 3 | 3 | 0.39806 |
| 1 | 3 | 2 | 0.38673 |
| 1 | 5 | 2 | 0.38247 |
| 1 | 6 | 2 | 0.37311 |
| 1 | 5 | 3 | 0.36807 |
| 1 | 7 | 1 | 0.35676 |
| 1 | 2 | 3 | 0.35493 |
| 1 | 1 | 2 | 0.33906 |

Columns - Rows  
- Setups

|   |   |   |         |
|---|---|---|---------|
| 1 | 4 | 2 | 0.32750 |
| 1 | 2 | 2 | 0.24239 |

|   |   |   |         |
|---|---|---|---------|
| B | C | D |         |
| 7 | 6 | 4 | 1.75645 |
| 5 | 5 | 4 | 1.75080 |
| 1 | 7 | 4 | 1.74635 |
| 6 | 7 | 4 | 1.74485 |
| 5 | 4 | 2 | 1.66415 |
| 5 | 5 | 1 | 1.66085 |
| 4 | 6 | 3 | 1.64260 |
| 1 | 5 | 3 | 1.60085 |
| 2 | 6 | 4 | 1.57550 |
| 3 | 5 | 2 | 1.55080 |
| 4 | 7 | 2 | 1.55005 |
| 5 | 4 | 1 | 1.53165 |
| 2 | 7 | 3 | 1.52560 |
| 7 | 6 | 3 | 1.52085 |
| 1 | 6 | 2 | 1.49605 |
| 2 | 5 | 3 | 1.47105 |
| 4 | 6 | 1 | 1.47100 |
| 5 | 7 | 3 | 1.46535 |
| 2 | 5 | 4 | 1.45690 |
| 6 | 6 | 2 | 1.44905 |
| 6 | 7 | 2 | 1.39785 |
| 7 | 5 | 2 | 1.38510 |
| 3 | 5 | 4 | 1.38450 |
| 5 | 6 | 3 | 1.38030 |
| 5 | 3 | 2 | 1.37380 |
| 5 | 1 | 1 | 1.37285 |
| 6 | 2 | 1 | 1.37035 |
| 1 | 6 | 4 | 1.36130 |
| 5 | 6 | 4 | 1.36045 |
| 1 | 7 | 3 | 1.35885 |
| 6 | 7 | 3 | 1.34160 |
| 1 | 2 | 3 | 1.33705 |
| 1 | 7 | 2 | 1.32920 |
| 6 | 6 | 3 | 1.32820 |
| 4 | 2 | 1 | 1.32070 |
| 2 | 7 | 1 | 1.31925 |
| 5 | 1 | 4 | 1.31760 |
| 7 | 3 | 1 | 1.31300 |
| 3 | 4 | 3 | 1.29600 |
| 6 | 3 | 1 | 1.29210 |
| 5 | 6 | 5 | 1.28195 |
| 4 | 3 | 4 | 1.25870 |
| 6 | 1 | 3 | 1.24735 |



|       |         |
|-------|---------|
| 5 7 2 | 1.24060 |
| 1 3 2 | 1.23970 |
| 2 5 1 | 1.23125 |
| 7 3 3 | 1.22795 |
| 6 7 5 | 1.22615 |
| 4 7 3 | 1.22440 |
| 4 6 2 | 1.22185 |
| 3 6 1 | 1.22175 |
| 2 4 3 | 1.22010 |
| 1 3 3 | 1.19895 |
| 2 3 3 | 1.19895 |
| 7 2 1 | 1.19380 |
| 3 7 3 | 1.18875 |
| 4 5 1 | 1.18475 |
| 2 3 2 | 1.17340 |
| 5 3 5 | 1.17005 |
| 5 5 3 | 1.17000 |
| 6 5 5 | 1.16875 |
| 6 1 4 | 1.16805 |
| 3 5 1 | 1.16440 |
| 2 4 1 | 1.16295 |
| 1 6 1 | 1.15830 |
| 5 6 1 | 1.15455 |
| 4 3 3 | 1.13910 |
| 7 5 5 | 1.12985 |
| 5 3 4 | 1.12750 |
| 3 3 5 | 1.12495 |
| 4 5 3 | 1.11095 |
| 7 3 5 | 1.10655 |
| 7 7 2 | 1.10455 |
| 6 1 5 | 1.10230 |
| 3 7 5 | 1.10105 |
| 3 5 5 | 1.09880 |
| 3 5 3 | 1.09740 |
| 3 3 3 | 1.09500 |
| 5 2 3 | 1.08985 |
| 7 1 5 | 1.08545 |
| 5 5 2 | 1.07745 |
| 2 5 2 | 1.07585 |
| 4 7 4 | 1.07515 |
| 4 4 3 | 1.06940 |
| 2 6 1 | 1.06895 |
| 2 6 3 | 1.06185 |
| 4 5 2 | 1.05755 |
| 7 3 4 | 1.05465 |
| 7 2 4 | 1.04230 |
| 7 4 1 | 1.04165 |

|       |         |
|-------|---------|
| 7 3 2 | 1.03715 |
| 6 5 3 | 1.03565 |
| 7 5 1 | 1.02940 |
| 6 5 2 | 1.02940 |
| 6 4 1 | 1.02575 |
| 2 3 4 | 1.01485 |
| 5 7 1 | 1.01195 |
| 4 6 5 | 1.01005 |
| 1 3 1 | 1.00405 |
| 6 3 3 | 1.00160 |
| 7 4 5 | 1.00045 |
| 3 7 4 | 0.99180 |
| 4 7 1 | 0.97595 |
| 4 5 4 | 0.97315 |
| 1 4 3 | 0.96920 |
| 7 5 4 | 0.96290 |
| 4 1 4 | 0.96175 |
| 3 4 4 | 0.96175 |
| 4 4 2 | 0.95340 |
| 3 7 1 | 0.95155 |
| 2 5 5 | 0.94635 |
| 1 7 5 | 0.94635 |
| 4 7 5 | 0.94385 |
| 5 5 5 | 0.94295 |
| 1 4 1 | 0.94150 |
| 5 2 5 | 0.93555 |
| 6 5 1 | 0.93370 |
| 7 1 2 | 0.93040 |
| 3 7 2 | 0.93040 |
| 6 3 4 | 0.92685 |
| 1 1 5 | 0.92565 |
| 5 4 5 | 0.92295 |
| 3 3 1 | 0.91970 |
| 4 4 4 | 0.91280 |
| 1 6 3 | 0.91145 |
| 6 6 4 | 0.90830 |
| 3 6 3 | 0.90720 |
| 4 3 5 | 0.90590 |
| 1 1 1 | 0.90455 |
| 4 3 1 | 0.90300 |
| 5 3 3 | 0.90055 |
| 6 7 1 | 0.89795 |
| 7 2 5 | 0.89110 |
| 3 1 2 | 0.88660 |
| 7 7 3 | 0.88515 |
| 2 4 4 | 0.88515 |
| 6 4 5 | 0.88475 |

|       |         |
|-------|---------|
| 7 2 2 | 0.87845 |
| 7 2 3 | 0.87810 |
| 2 3 1 | 0.87585 |
| 2 1 3 | 0.87050 |
| 5 2 2 | 0.86640 |
| 7 6 2 | 0.86525 |
| 4 1 2 | 0.86505 |
| 7 7 1 | 0.86445 |
| 5 2 4 | 0.86140 |
| 3 6 2 | 0.85945 |
| 2 3 5 | 0.85625 |
| 6 6 1 | 0.85455 |
| 1 2 4 | 0.85315 |
| 7 6 1 | 0.85040 |
| 1 2 1 | 0.84950 |
| 2 7 5 | 0.84130 |
| 4 3 2 | 0.83695 |
| 2 2 5 | 0.83580 |
| 2 1 5 | 0.83510 |
| 3 1 5 | 0.83415 |
| 3 2 3 | 0.83355 |
| 7 1 1 | 0.83330 |
| 1 4 4 | 0.83270 |
| 4 4 1 | 0.83215 |
| 1 7 1 | 0.82920 |
| 5 2 1 | 0.82245 |
| 4 2 2 | 0.82050 |
| 6 2 5 | 0.81710 |
| 3 6 4 | 0.81345 |
| 3 4 2 | 0.80170 |
| 1 2 2 | 0.79980 |
| 3 2 5 | 0.78280 |
| 5 4 4 | 0.78110 |
| 3 4 1 | 0.77990 |
| 3 3 4 | 0.77770 |
| 1 5 5 | 0.77560 |
| 7 1 3 | 0.77380 |
| 6 2 2 | 0.77140 |
| 6 6 5 | 0.76920 |
| 2 7 2 | 0.76690 |
| 2 1 2 | 0.75955 |
| 1 4 5 | 0.75835 |
| 5 3 1 | 0.75640 |
| 1 5 1 | 0.75290 |
| 5 4 3 | 0.75110 |
| 6 1 1 | 0.74775 |
| 4 6 4 | 0.74745 |

|       |         |
|-------|---------|
| 5 7 4 | 0.74620 |
| 3 1 4 | 0.74400 |
| 7 4 4 | 0.74285 |
| 6 3 5 | 0.74175 |
| 3 4 5 | 0.74040 |
| 3 2 4 | 0.74015 |
| 2 4 2 | 0.73820 |
| 2 7 4 | 0.73795 |
| 1 5 4 | 0.73725 |
| 7 4 3 | 0.73690 |
| 2 6 5 | 0.73660 |
| 6 2 3 | 0.73135 |
| 1 4 2 | 0.73060 |
| 6 1 2 | 0.73020 |
| 5 1 3 | 0.72985 |
| 1 3 4 | 0.72485 |
| 7 1 4 | 0.71995 |
| 7 7 4 | 0.71945 |
| 7 5 3 | 0.71485 |
| 2 1 4 | 0.70970 |
| 2 2 2 | 0.70815 |
| 4 4 5 | 0.70570 |
| 7 7 5 | 0.70410 |
| 1 1 4 | 0.70055 |
| 7 6 5 | 0.69910 |
| 6 4 2 | 0.69835 |
| 4 5 5 | 0.69440 |
| 1 3 5 | 0.68670 |
| 6 4 4 | 0.68410 |
| 4 1 5 | 0.68305 |
| 4 2 4 | 0.67915 |
| 5 7 5 | 0.67850 |
| 1 2 5 | 0.67340 |
| 6 4 3 | 0.67335 |
| 2 2 1 | 0.66885 |
| 5 1 5 | 0.66750 |
| 5 1 2 | 0.65925 |
| 6 2 4 | 0.65100 |
| 3 6 5 | 0.64550 |
| 1 1 3 | 0.64485 |
| 1 1 2 | 0.64200 |
| 4 1 1 | 0.63925 |
| 1 5 2 | 0.62430 |
| 3 1 1 | 0.62315 |
| 2 2 3 | 0.60740 |
| 3 3 2 | 0.59000 |
| 5 6 2 | 0.58235 |

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|-------|---------|
| 2 2 4 | 0.57795 |
| 3 2 2 | 0.57495 |
| 4 1 3 | 0.56670 |
| 7 4 2 | 0.56365 |
| 3 2 1 | 0.56005 |
| 3 1 3 | 0.55325 |
| 4 2 3 | 0.55100 |
| 6 5 4 | 0.54170 |
| 2 1 1 | 0.54095 |
| 6 3 2 | 0.54055 |
| 1 6 5 | 0.53230 |
| 2 6 2 | 0.46850 |
| 4 2 5 | 0.44815 |
| 2 4 5 | 0.39485 |



## CONCLUSIONS / SUMMARY

An analytical photogrammetric procedure was developed and tested in an attempt to define a mathematical method for precisely measuring television camera position, attitude and image distortion through mensuration of a calibrated grid viewed through the system.

The similarities between frame photographic camera geometry and television camera geometry allowed analytical photogrammetric principles to be applied to the problem of calibrating images displayed on CRT devices. Additional mathematical expressions were implemented to model distortions particular to the nature of TV cameras and display systems.

Mathematical formulae describing the geometric affects of camera location and attitude, lens distortion and electronic distortions were combined in a least squares numerical solution. Preliminary testing provided assurance that the formulae and computer implementation were correct before the performance of one simultaneous solution combining all the image distortion formulae. Any remaining errors in image geometry were then attributed to mensuration errors and/or interaction between the distortion models. Both did contribute significant error in the reduction of real data.

The figures on page 6 illustrate the similarity of several combinations of possible image distortion. The very significant interaction between camera position and electronic distortion is illustrated on page 31 where orientation and position residuals are nearly equal and opposite to those for electronic distortion. This indicates the very nearly indeterminate solution caused by

the interaction.

A multiple range test was performed on the raw measurement data as well. In an effort to identify sources of measurement error, levels of coordinate type, point placement and measurement sets were compared. The variances of coordinate levels x and y were very significantly different. The high variability of y coordinate measurements and measurement error did significantly degrade the results. There was some difference in the accuracy obtainable between the lower half and upper half of the display. Approximately 81% of the points located within the bottom 3/7 of the display had a higher position measurement variance than the other points.

The mathematical formulation of the various error types can be used to determine the respective errors completely, but not in a single simultaneous solution. Independent determinations of electronic distortion and camera position must be used and coordinate measurement errors should be monitored and minimized.

From the significant difference analysis it is also clear that the variability of the y variance itself is typically larger. Any differences among the other levels and interactions is either small in comparison to, or may be directly affected by the y coordinate measurement variance.